

SOUTH PRODUCTION NOTES

Mar 20-21, 2015
3-11, 11-7, 7-3 Shift Notes

BASF EMPLOYEES

54 Last Recordable
630 Last Lost Time

121 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637:

Vac-U-Max checked and appears to be OK. Restart line and continue. May need to periodically change out the blower filter – inspect and change as necessary. Acid pump was re-engaged and filled the storage tank on 3rd floor. Bodmann took some water out of the recipe, batches have been running wet....monitor.

3-11 – Continue with batches

11-7 – Continue with batches

7-3 – Continue with batches

#1 RC / AI 5637:

Restart feed later on afternoon shift. Currently exhausting to F1- Switch back to Trimer when feeding.

3-11 – Restart feed, switch exhaust to Trimer and make sure enough suction for RC 5 and RC 1

11-7 – Continue if no issues

7-3 – Continue if no issues

Currently to F1--Exhaust to Trimer when feeding

#2 MED line / Cu 0860:

Continue. Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

3-11 – Continue with batches – dry ice to be delivered Friday, bring to floor.

11-7 – Continue with batches

7-3 – Continue with batches

#2 RC/ Cu 0860:

Building feed.. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

3-11 – Hold until Saturday day shift, feed in bag order

11-7 – Hold until Saturday day shift, feed in bag order

7-3 – Start feed, feed in bag order

Exhaust to F1

#3 Cu 0360:

Continue. Run batches and take material to north end. Change blower filter each day shift. Operators need to check the drop drum for the DC so that it does not overflow. Please take all dried samples to the sample rack.

The #3 viron packing to be replaced on the week of the 23rd...tentative on 3/26-3/27

3-11 – Continue with batches

11-7 – Continue with batches

7-3 – Continue with batches

#3 RC / Rescreening Si 1624 done:

Rescreening finished. Calciner reversed. ..holding

3-11 – Hold

11-7 – Begin cleaning syntron, hopper and screener 1st half midnight shift – see line up

7-3 – Hold

Exhaust to Trimer

#4 RC / Ni 2458 Next:

Cleaning completed, will need to put calciner pieces back together and get ready for the Ni-2458. NOTE: Auto sampler was repaired by Page Monday March 2; still need an electrician to look at.

3-11 – Assembling Fri afternoon and light

11-7 – Light and hold

7-3 – Light and hold

Exhaust to

#5 RC / 4011:

Continue. Feed screw at 10Hz increase to MOD rate as able. NOTE: bags 15 and 16 are not to be fed – they are behind #4 calciner and are taped off.

3-11 – Continue

11-7 – Continue

7-3 – Continue

Exhaust to 5 DC

#6 RC & Dryer / E 321 done

Completed, clean up next

3-11 – Hold

11-7 – Begin cleaning 2nd half midnight shift, see line up

7-3 – Hold

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank being corrected. Get sample to lab and begin first impreg when west pfaudler ready (1st batch on pfaudler scheduled for midnight shift)

3-11 – Continue tank correction on afternoon, sample to lab

11-7 – Monitor

7-3 – Monitor

New Pfaudler / Ni 2458 next:

Installing nozzles and screen on the vacuum line closing lid and get ready for first batch on midnight shift, see MOD.

3-11 – Continue prep for first batch, make sure blue totes are cleaned out .

Check all locks and make sure ready

11-7 – 1st batch scheduled for midnight shift –do not wait for lab results!

7-3 – Continue with batches

7 Tank Vanadyl Oxalate solution for V 2045:

Tank was toted off, lines flushed and steamed. Need correct label on tote from when tank was emptied!

Acid wash tank and hold for next product.

3-11 – Hold

11-7 – Hold

7-3 – Hold

Old Pfaudler / BE 0101

Will run a batch middle midnight shift (Saturday morning)

3-11 – Hold

11-7 – Continue with batch middle midnight shift

7-3 –Hold

National Dryer: Cleaning

Lit and holding

3-11 –Hold for batches

11-7 –Hold for batches

7-3 –May start feeding day shift

PK Blender / 4011 done, 4010 next :

Hold for 4011 material off of calciner #5. Will advise when to start 4010 impregs. Outlet valve update: New Valve to be delivered next week sometime. Valve will be have a spring that will keep it closed when there is no air to the valve.

3-11 – Hold

11-7 –Hold
7-3 – Hold

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

3-11 –Hold
11-7 –Hold
7-3 – Hold

Tower 3 Cu 0860:

Tower unloaded and reloaded, compressor still an issue. Maintenance advised that replacement compressor was to be installed on Thursday morning...Kristen Kaput advised. Will be down until compressor issue resolved.

3-11 – Restarted
11-7 – Continue
7-3 – Continue

Tower 6 / QVAM:

Running, continue. Will unload and reload afternoon shift on Friday.

3-11 – Unload and reload next tower load
11-7 – Continue
7-3 – Continue

North Screener / Cu-0860:

Empty and waiting for next batch

South Screener / Cu-0860:

Empty and waiting for next batch

3-11 –Hold
11-7 – Hold
7-3 – Hold

#2662 (west) Pill Machine / AI-3915:

Continue. Started running late in day shift.

#2664 (east) Pill Machine / AI 3915:

Cleaning for AI 3915

3-11 – Continue
11-7 – Continue
7-3 – Continue

TK #2 / Be0101:

Restart loading and unloading afternoon shift Friday. Make sure temps are OK. We need to be loading the saggars to 8 to 10 lbs. See Justin's label on scoop, 2 per sagger.

Refire all of the material on the kiln and then load new material. Justin will determine if it is good. Feed new material when at temps. Call GL or Justin to see if material in hopper and bag on the floor is good to use.

3-11 – Continue

11-7 – Continue

7-3 – Continue

TK #4 / Cu 2508:

Rescreens done, need to empty out dust collector. List of 2508 drum items given to operator to work on midnight shift Thur AM.

WOW for reprograming to turn off screener when drum is full

Mark would like a final count of the fines drums.

3-11 – Hold

11-7 – Hold

7-3 – Hold

Harrop Kiln / Al 3921 next:

Continue...split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.

We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

3-11 – Continue

11-7 – Continue

7-3 – Continue

Building 27 Belt Filter / 6081:

Run as manpower permits. DO NOT ride tow motor on elevator, and only load a tote at a time when transporting between floors.

3-11 – Continue with batches

11-7 – Continue with batches

7-3 – Continue with batches

Priorities:

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) East Pfaudler/#2 T Kiln
- 4) South PK/#5RC
- 5) #3 MED
- 6) HC-11 Precip/Dry
- 7) Harrop Kiln
- 8) West Pfaudler/National Dryer
- 9) Horne Tabletting Machines
- 10) #2 Line/#2RC
- 11) #4 RC